

SOUTH PRODUCTION NOTES

October 2, 2014
Morning Shift

BASF EMPLOYEES
94 Last Recordable
455 Last Lost Time

#1 MED / AI-4190:

Down until gear drive for pulva comes in.

Midnight shift: Half the Pulva is cleaned out.

Day shift:

Afternoon shift: Working on cleaning out pulva. If finished during shift, contact maintenance to finish connecting belts on pulva and ensure it is working OK.

Also, per Kristen kaput please have an operator purge any residual material in the welding engineer, then ice it out.

#1 RC / Maintenance work:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift: Down

Afternoon shift: Down

Exhaust to

#2 MED line / Cu 1230:

On hold until halfway through midnight shift. There will be chrome testing in the powder room tomorrow. Work order is in to replace end seals. Target-35 batches.

Midnight shift: Completed batch 28.

Day Shift:

Afternoon Shift:

#2 RC/Cu-1230:

Continue

Midnight Shift: Continued. Filled the 8 drums-per Bodmann.

Day Shift:

Afternoon shift:

Exhaust to CTO

#3 Dryer/ D-1795 :

Continue to feed buggies.

Midnight Shift: Down.

Day shift: Hold. Dryer will not come up to temp after electrical work early in day. Work order submitted for electrician to assist. IMC inspected and advised that the gas motor for temp control was not working at all...new work notification written to pull motor and take to IMC work bench for inspection/repairs. Also, included in work notification to replace motor if another available.

Afternoon Shift:

#3 RC / D-1795:

Hold calciner when it reaches temperature until a decision is made on Wednesday morning.

Midnight shift: Hold

Day shift: Hold until pfadler batches 1-3 are re-impregnated and re-dried

Afternoon Shift:

Exhaust to CTO

New Pfadler / V-2045:

Continue on with batches. Be sure that the material that is being unloaded is free flowing and not clumping. We need to vacuum off the tops of the bags.

They cannot leave the department with vanadium on them.

Midnight shift: Continued-cutting steam off at 6:30 am-was still wet at 5:30.

Day shift:

Afternoon Shift:

6 Tank / Vanadyl Oxalate:

New tank made and adjusted on second shift. Continue on making batches.

Midnight Shift:

Day Shift: Monitor

Afternoon shift:

National Dryer:

No activity

Midnight Shift: No activity.

Day shift: No activity

Afternoon Shift:

#4 RC / Selexorb:

Continue to feed. **OCS come out to repair taped scale cord.**

Midnight Shift: Continued.

Day shift: Continue.

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed Phibro Tech Cu Carb (not World Metals). W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift: Continued.

Day shift:

Afternoon shift:

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: Continued.

Day shift:

Afternoon Shift:

#6 RC / D-5206

Continue when we have feed and can run the Abbe. **We will have to have the abbe down this Friday, Saturday, and Sunday for painting.**

Midnight shift: Can start feeding at start of day shift.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3/Cu-0860:

Unloaded and will hold for mass spec on Thursday.

Midnight Shift: Loaded and holding.

Day shift:

Afternoon shift:

Tower 6 / Cu-0860:

Continue.

Midnight Shift: Unloaded/reloaded and holding.

Day shift:

Afternoon shift:

North Screener /Cu-0860:

Continue On.
Midnight shift: Continued.
Day shift:
Afternoon shift:

South Screener / Cu 0860 :

Continue On.
Midnight shift: Continued.
Day shift:
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continued.
Day Shift:
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continued.
Day shift:
Afternoon shift:

Old Pfaudler / D-1795:

Continue.
Midnight Shift: Holding.
Day Shift: Hold until #3 dryer temps corrected.
Afternoon shift:

7 Tank:

Monitor tank. Keep between 25 and 35. Thermocouple that was installed was annihilated, probably by the agitator. This may cause a line pluggage in the future.

Midnight Shift:
Day Shift:
Afternoon shift:

PK Blender/Was cleaned for Al Selexorb:

Continue until all bags of sterotex have been used up. Do not blow down the dust collector. Do not make batches if the DP on the dust collector is not in range. Be sure to clean the dust collector clean out ports.

Midnight Shift: Down-DP was low and we are trying to manipulate back into range. It is at 2.90

Day shift:

Afternoon shift:

TK #2 / V-2046 next:

Continue loading, unloading. Make sure temps are in line, and sample as required.

Midnight shift: Switching saggars for V-2046 (cars 10-18 are completed)-we will start with lot-32.

Day Shift:

Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift:

Day Shift:

Afternoon shift:

Harrop Kiln / Al 3920:

Kiln was lit

Midnight shift: Continued.

Day Shift:

Afternoon shift:

Building 27 Belt Filter / S1-81 trial:

No activity. The ceilings in building 27 will be painted week of Sept 22 everywhere but the horne machine area.

Midnight shift: No activity...painting walls/ceiling on day shift

Day shift: No activity

Afternoon Shift:

AMMONIUM METATUNGSTATE is in the rail shed. Versal 250 is in shipping. Al 3915 for the kiln is in the kiln room and on the floor in the east end of building 24. We can load D 1795 has it comes off of #3 calciner on the empty truck in our dock 2. The Selexsorb for #4 calciner is in shipping 509A18.